



## Brown Deer Woods

### Brown Deer, Wisconsin

Nestled among a grove of northern oaks, this 20-lot single-family subdivision was one of the early Felker developments. Its layout reflects the detailed planning that has come to characterize The Empire Group's residential projects. Large areas of native trees were set aside to maintain both privacy and a place to play. The custom-built homes are located on spacious lots, creating a neighborhood of elegance and style.